



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

649.4813

Job Sheet 172764



Part No: 649.4813 Job Qty: 16 ea 15
Part Name: Shim
Part Weight: 0 lbs Status: Scheduled Priority: Medium
Job Created: 2/21/18 Job Tracking No:
Due Date: 3/9/18 Created By: Michelle Gagnon-Donovan
Type: Stock Description:
Note: 649.4800 REV.D1 IPP REV:A 12.11.01 NEW ISSUE DD VERF:JLM IPP REV:B 17.10.18 AS PER DWG REV.D
DD VERF:JFS
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
90	Start up Operation	16 Ea	3/8/18	0.00	0.00		Start Up Waterjet		SC 18/04/10
110	Waterjet	16 pcs	3/8/18	0.00	0.48		Waterjet1		SC 18/04/10
120	QC	16 pcs	3/8/18	0.00	0.00		QC2 Waterjet-1		SC 18/04/10
130	QC	16 pcs	3/8/18	0.00	0.00		QC8-1		38
140	Small Fab	16 pcs	3/9/18	0.00	1.00		Small Fab-1		9-89 DAS
150	QC	16 pcs	3/9/18	0.00	0.00		QC5		38
160	Outsource	16 pcs	3/9/18				ATG001-VC		CT 18/5/8 9-89
170	Packaging	16 pcs	3/9/18	0.00	0.00		Packaging2		AT 18/5/16
180	QC	16 pcs	3/9/18	0.00	0.00		QC5		MAY 17 2018
210	Packaging	16 pcs	3/9/18	0.00	0.00		Packaging3-1		9-89 MAY 17 2018
220	QC21-SA	16 Ea	3/9/18	0.00	0.00		QC21		DAS MAY 17 2018

Part Op 110 - 1-Cut as per Dwg Dwg Rev: F Prog Rev: E 2-Deburr if necessary
Descriptions: 140 - FORM AS PER DWG USE DT9855
160 - ISSUE P/O: 039824 As Per MPP-172 Section 2.1, Hard Anodize IAW MIL-A-8625, Type III, Class 2, Color Black As Per MPP-172 Section 4.2 Prime IAW MIL-P-23377J Type1 Class N
210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.125	2024-T3 .125 Sheet	.4560 sf (.0285 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.125	0	140	0

Part Specifications

Specifications could not be found.

Plex 2/21/18 3:52 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S059664

Part: 649.4813

Job No: 172764

Serial No/Batch: S059664

Revision: E

Inspector:

Date: 04/10/18

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039824

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039824
PO Date: 5/8/18
Due Date: 5/17/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	175552	644.4113	Spacer, Stop 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A-8625 Type 3 Class 2 3-Certification of Conformity is required	Firmed	5/16/18	20 pcs	0 pcs	20 pcs	\$4.20/pcs	\$84.00
2	175557	644.4114	Washer, Pivot 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A-8625 Type 3 Class 2 3-Certification of Conformity is required	Firmed	5/16/18	10 pcs	0 pcs	10 pcs	\$5.70/pcs	\$57.00
3	175558	644.4119	Spacer, Fwd Stop 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A-8625 Type 3 Class 2 3-Certification of Conformity is required	Firmed	5/16/18	20 pcs	0 pcs	20 pcs	\$4.50/pcs	\$90.00

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	175738	649.4813	Shim ISSUE P/O: _____ As Per MPP-172 Section 2.1, Hard Anodize IAW MIL-A-8625, Type III, Class 2, Color Black As Per MPP-172 Section 4.2 Prime IAW MIL-P-23377J Type1 Class N	Firmed	5/16/18	11 pcs	0 pcs	11 pcs	\$7.45/pcs	\$81.95
	172764			Firmed	5/16/18	15 pcs	15 pcs	15 pcs	\$7.45/pcs	\$111.75
	177140			Firmed	5/16/18	20 pcs	20 pcs	20 pcs	\$7.45/pcs	\$149.00
Sub Total:						46	0	46		\$342.70
5	176020	649.5111	LH Wiper Deflector Issue P/O to ATG : _____ AS PER DWG 649.5100 1- Black Anodize as per 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required	Firmed	5/16/18	10 pcs	0 pcs	10 pcs	\$17.50/pcs	\$175.00
6	176604	D5230-1	Mounting Plate Outsource process-Anodize per QSI017 4.1.10.1 ISSUE P/O: _____ SUPPLIER: ATG HARD ANODIZE BLACK AS PER MIL SPEC AND DWG C OF C IS REQUIRED	Firmed	5/16/18	10 pcs	0 pcs	10 pcs	\$9.70/pcs	\$97.00
7	176021	649.5112	RH Wiper Deflector Issue P/O to ATG : _____ AS PER DWG 649.5100 1- Black Anodize 2- PRIME, SEE NOTE #2 Certification of Conformity is required	Firmed	5/16/18	10 pcs	0 pcs	10 pcs	\$17.50/pcs	\$175.00
8	175562	644.4124	Washer, Pivot 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A-8625 Type 3 Class 2 3-Certification of Conformity is required	Firmed	5/16/18	10 pcs	0 pcs	10 pcs	\$5.70/pcs	\$57.00
9	170444	646.2910	Deflector Issue P/O to ATG : _____ Hard Anodize, Color Black / Prime As per Dwg 646.2900 Rev. N/C	Firmed	5/16/18	8 pcs	0 pcs	8 pcs	\$49.20/pcs	\$393.60
	174119			Firmed	5/17/18	7 pcs	0 pcs	7 pcs	\$49.20/pcs	\$344.40
Sub Total:						15	0	15		\$738.00
10	177135	649.5012	Deflector Issue P/O to ATG: _____ AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	5/16/18	16 pcs	0 pcs	16 pcs	\$8.50/pcs	\$136.00
Grand Total:										\$1,951.70
Order Notes										

Plex 5/16/18 8:15 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915176

Date: 16-May-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
46 ea	Part: 649.4813 Shim Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23040 PO: PO039824 Line: 4	Rev: E	DAS 11 9-89 MAY 17 2018
10 ea	Part: 649.5111 LH Wiper Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23041 PO: PO039824 Line: 5	Rev: D	
10 ea	Part: 649.5112 RH Wiper Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23043 PO: PO039824 Line: 7	Rev: D	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>16/05/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 17
Canada

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Fax: (613) 446-4556

Pack List

Number: 915176

Date: 16-May-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via
		OUR TRUCK
Quantity	Description	
	receipt.	
Made in Canada.		